

SPIRITCRAFTS

INSTRUCTIONS FOR TWO PIECE PLASTIC CANDLE AND SOAP MOLDS



FIGURE 1.

(1) These instructions are for two piece plastic candles mold – the kind shown in FIGURE 1. These molds are available in dozens of shapes and can be used over and over if treated right.

(2) Wick one half of your mold as shown in FIGURE 2. If one is present, use the wick slot as a guide to where your wick should be placed. Not all molds have wick slots. If no wick slot is present, place your wick so it will be centered in the finished candle. Some people will use a bit of tacky wax, mold putty or tape to hold the wick.



FIGURE 2



FIGURE 3

(3) Using a hobby knife or other sharp blade *carefully* trim out the pour spout as shown in FIGURE 3. Remove enough of the pour spout that a funnel can be easily used to pour in your wax.

(4) Line up the two halves of your mold. The divots on the mold are a line up tool. You should always check the alignment visually too. Secure the sides of your mold. Clamps (sold separately) are the preferred method (FIGURE 4). Some people choose to use tape or binder clips, or to use other methods to secure their molds.



FIGURE 4



FIGURE 5

(5) You may use a metal mold stand, if desired, to keep your mold upright during the pouring process. Many people elect to improvise a stand by propping their mold up with blocks of wood, heavy cans, etc. Molds held in our metal mold stands (FIGURE 5) are unlikely to tip during the pouring process and are recommended.

(6) Fill your mold with wax (FIGURE 6). Never pour wax into a plastic mold at temperatures above 180 ° F or you may damage your mold. As the wax cools, a well may form (depending on the type of wax used). Puncture the well as necessary and refill with molten wax. Repeat until no well forms.



FIGURE 6

(7) Once your candle is fully set, remove from the mold and, using a craft knife or other sharp blade trim off the seam. It takes practice to master this art so don't be surprised if you don't get it exactly right on the first try.

(8) To clean your plastic molds, simply wash out with a soft brush or cloth using hot water and a degreasing detergent or wax remover. Never pour wax remover directly into the mold. Instead, apply wax remover to a cloth then use the cloth to clean the mold.

SPIRITCRAFTS MANUFACTURERS ALL POURETTE PLASTIC CANDLE AND SOAP MOLDS.

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